

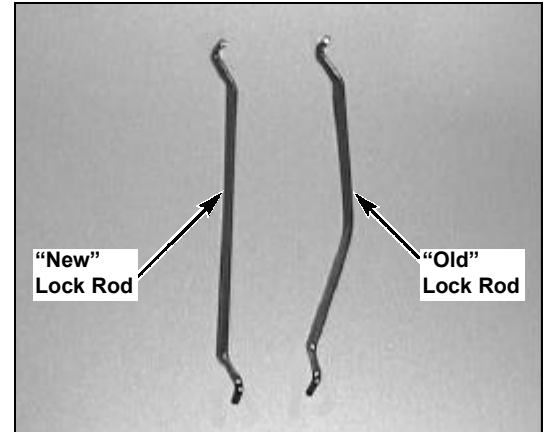


# TECHNICAL SERVICE BULLETIN

Bulletin No.:	TSB-002-98	Description:	Rear Hatch Lock Rod
Model(s):	1998-99 Nubira 5-Door	Group:	Body
Date:	November 25, 1998	Reference:	N/A
VIN Range:	See Attached	Prod. Dates:	N/A

For some Nubira 5-Door models, it is possible that the alarm may be triggered when opening the rear hatch with the key. If the key is rotated slowly, it is possible that the rear latch could be released before the lock switch disables the alarm system. To correct this condition, Daewoo has developed an updated rear hatch lock rod which is 5 mm shorter than the original rod.

A supply of updated lock rods has been shipped to your location and are available for customer complaints/concerns.



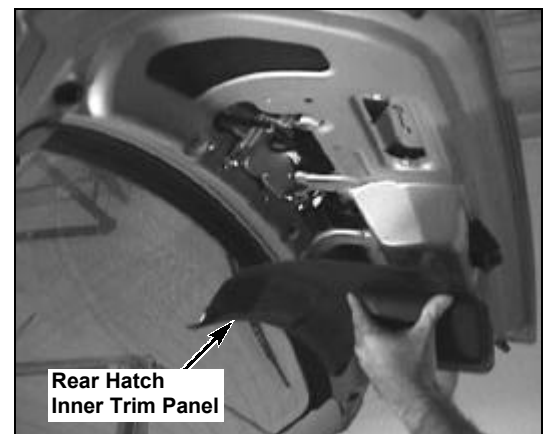
All applicable Store stock units should be immediately updated with the new lock rod. Affected customer vehicles, demonstrators, DCA vehicles, etc. should be updated as they come in for periodic service and/or repairs regardless if a complaint has been made.

A list of applicable Nubira 5-Door Vehicle Identification Numbers (VIN's) has been attached for your reference.

## REAR HATCH LOCK ROD REMOVAL / INSTALLATION INSTRUCTIONS

### Lock Rod Removal:

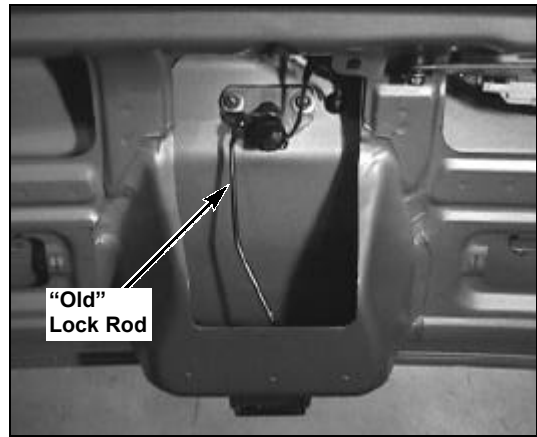
1. Raise the rear hatch to its fully opened position.
2. Remove the rear hatch inner trim panel by removing and retaining the four (4) screws and three (3) trim panel clips.



Circulate To:

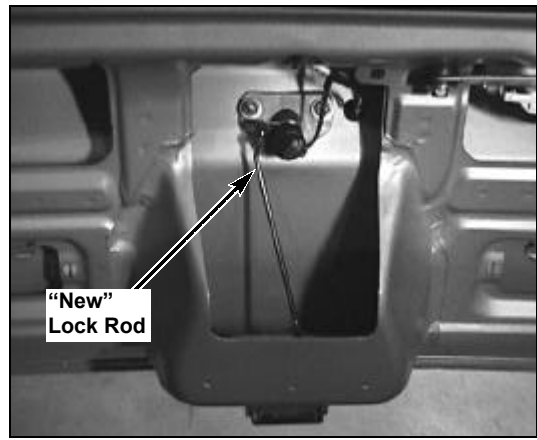
<input checked="" type="checkbox"/> General Manager	<input checked="" type="checkbox"/> Technician(s)	<input checked="" type="checkbox"/> Body Shop Manager	<input type="checkbox"/>
<input checked="" type="checkbox"/> Service Manager	<input checked="" type="checkbox"/> Service Advisor	<input checked="" type="checkbox"/> Parts Manager	<input type="checkbox"/>

3. Release the two (2) lock rod plastic lock tabs and remove the lock rod.



#### Lock Rod Installation:

1. Install the new lock rod and reattach the two (2) plastic lock tabs.
2. Reinstall the rear hatch inner trim panel, the four (4) retaining screws and the three (3) trim panel clips.
3. Verify the operation of the latch rod by first setting the alarm system, then opening the rear hatch by slowly rotating the key in the cylinder.



#### Parts Information:

<u>Part Name</u>	<u>Part Number</u>	<u>Qty. Req'd</u>
Rod-Key Cyl, T/Gate	96237711	1

#### Warranty Information:

<u>Operation Code</u>	<u>Operation Description</u>	<u>Labor Time</u>
F896112	Rod, T/Gate Lock, Replace	0.2 hr

**Causal Part Number:** 96301830

**Nature Code:** N65

**Cause Code:** R31